

## Features and benefits

### Benefits

- Rapid sieve and knife changeover
- Quick and easy to clean
- Performance - enhancing diagonal cutting action
- No need to adjust the rotor knife
- Ideal granulate quality with similar grain characteristics
- No tool required to open
- Outer bearing assembly protected from dust ingress
- CE certified

### Applications

- Linoleum, Carpets, Cloth
- Secondary fuels and Bio Mass
- Food and Animal food
- Wood, Paper, Carton, Cellulose
- Rubber, Shredder Light Fractions
- House Waste, Industrial Waste
- Computer Scrap and Electronic Scrap
- Plants, Twigs, Roots etc.
- Herbs, Spices, Gras, Straw
- Bones
- Technical Plastics such as ABS, PA, POM, PE etc

## Infeed Hopper / Rotor and Stator knives / Bottom sieves



Infeed Hopper of various sizes



Bottom sieves of various sizes

## Cutting Mill Data

TECHNICAL DATA	
Electrical details	3x400V/50Hz
Speed	224 rpm
Motor Power	2.2 KW

TRANSPORT DATA	
gross dimensions wxdxh	app. 600 x 600 x 600 mm
net dimensions wxdxh	app. 390 x 485 x 375 mm
gross weight	190 kgs (only machine)
net weight	135 kgs (only machine)

FEATURES / PERFORMANCE	
working principle	Cutting
Feed size maximum	Up to 100 mm depending on sample
Quantity maximum	Up to 30 kgs per hour
Quantity minimum	50 gr.
Endfineness maximum	250 µm
Number of Rotor knives	9
Number of stator knives	2
Start / Stop function	By on/off button
Endfineness adjustment	By interchangeable bottom sieves
Cutting Chamber	130mm x 200mm
Rotor Diameter	150mm

**LAARMANN**

*Innovators in Solids*  
[www.laarmann.eu](http://www.laarmann.eu)

Your local contact

Laarmann Group B.V.

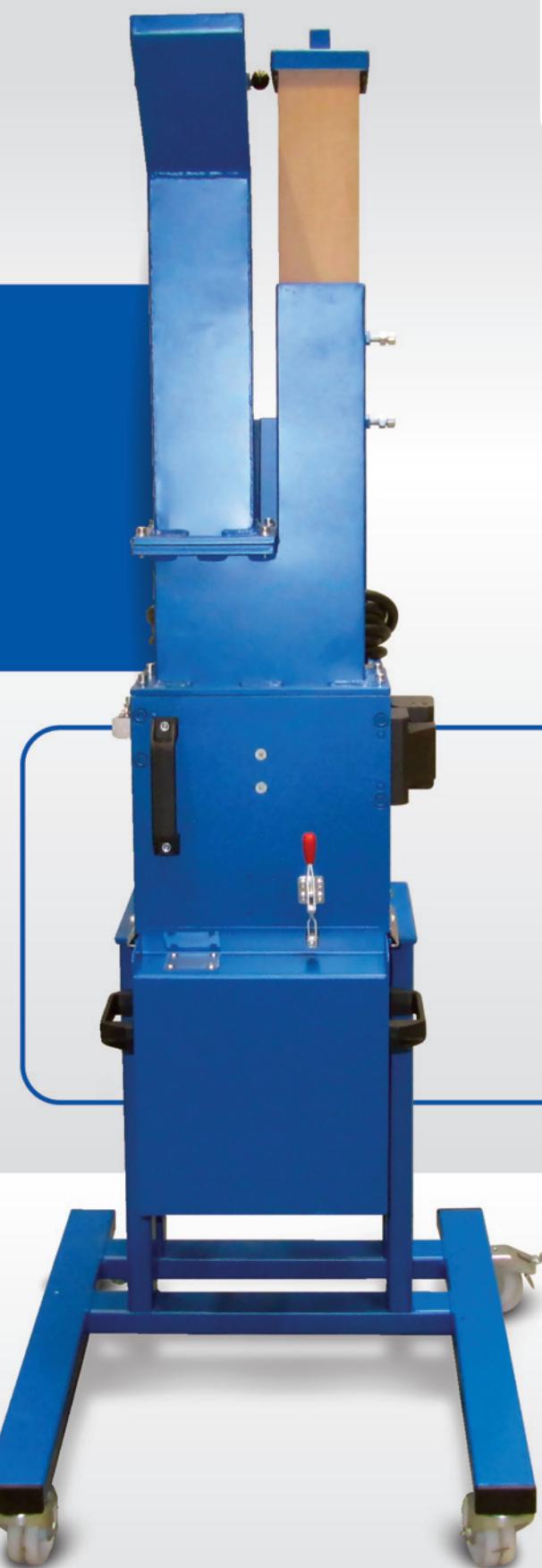
Jules Brekersstraat 9  
6041 BP Roermond  
THE NETHERLANDS  
**t:** +31 475 470 217  
**f:** +31 472 470 242  
**e:** [info@laarmann.eu](mailto:info@laarmann.eu)

**LAARMANN**

*Innovators in Solids*

Power Cutting Mill  
**CM 500**

Superior Cutting Mill  
engineered for  
rapid reduction  
of large particles



- Rapid reduction of large particles from 100mm to 1mm
- Quick and easy to clean
- Full range of bottom sieves
- The CM500 can handle samples of up to 30kg/h



Superior Cutting Mill engineered to reproducibly grind volumes from 30g of up to 30 kg/h.

### Method of operation

The Model CM500 Cutting Mill is used by Laboratories and processing Companies to granulate solid materials such as waste or wood and thermoplastics. The material to be processed falls into the cutting chamber of the CM500 via a guide chute and is shredded by cutting between rotating and fixed knives until it passes an attached sieve as ground product. The sieve extends over the lower half of the grinding chamber and is easily exchanged. Final particle size is determined by the selected sieve perforation aperture.

- Sieve dimension (free open surface) must be large in order to obtain:
  - a high throughput
  - a low heat creation
  - a homogeneous result.

### Grinding

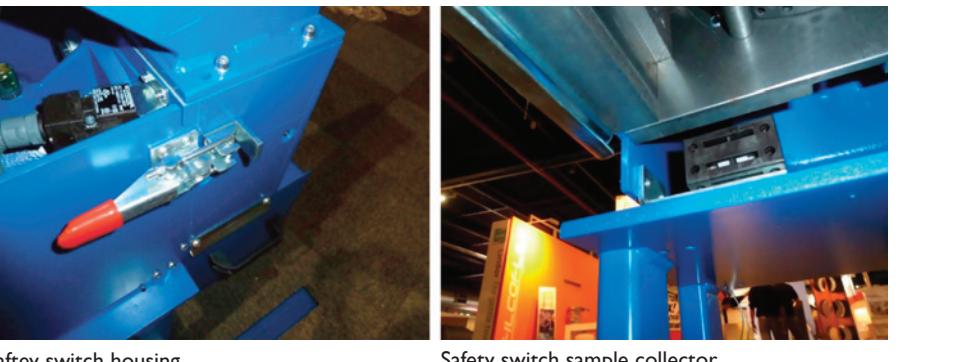
The Cutting Mill is the first machine in a sample prep. Laboratory of today when it comes to sample prep. of cuttable materials. This system is suitable for the coarse and fine grinding of any dry substance. Typically samples with a feed size of up to 100mm and a total batch of up to 30kgs per hour (volume depending on the characteristic of the samples) can be ground down to 1,000 mm or finer depending on the product.

### High operator convenience and maximum safety

Maximum Grinding performance and maximum safety is important for Laarmann Mills. Due to two integrated safety switches (door and collector) the machine can only be started when the "Easy Lock Cover" is closed and the Sample collector is inserted properly.

The Infeed Hopper as well as the housing of the CM500 is made from solid steel.

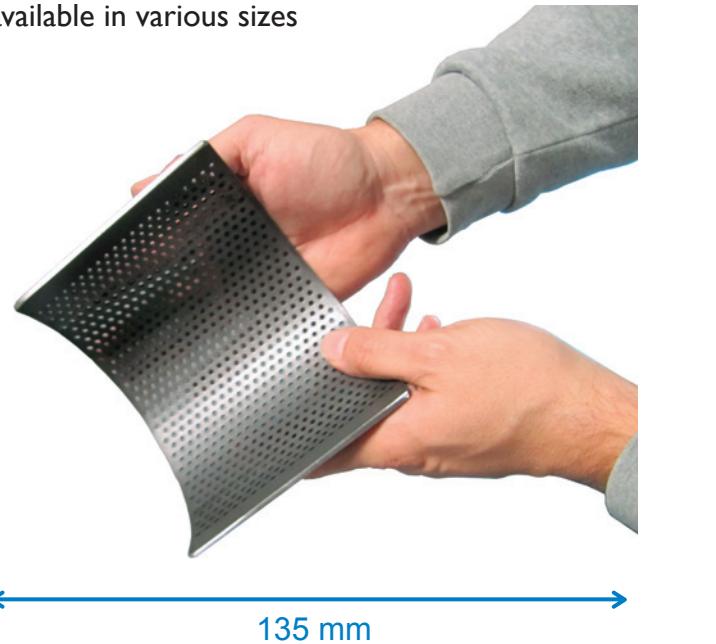
The ergonomic design of the machine and the positioning of the funnel and the starter box require a minimum space in the laboratory.



## CM500 Benefits and applications

### Bottom sieves

A full range of bottom sieves is available in various sizes



The size of the bottom sieve is important in order to decrease the heat creation during the grinding and to increase the capacity.

The sieve dimension is 230mm by 135mm which assures a large open surface which is essential for the cutting process to: obtain a high throughput (see graphics), have a low heat creation during the grinding process and receive a homogeneous result.

### Performance features CM500

- Acoustic Noise Reduction In Feed Hopper made from Bondal. Bondal is a vibration damping composite material with a sandwich structure consisting of a viscoelastic core between two outer steel sheets. Various In Feed Hopper Types are available with wooden/teflon plunger

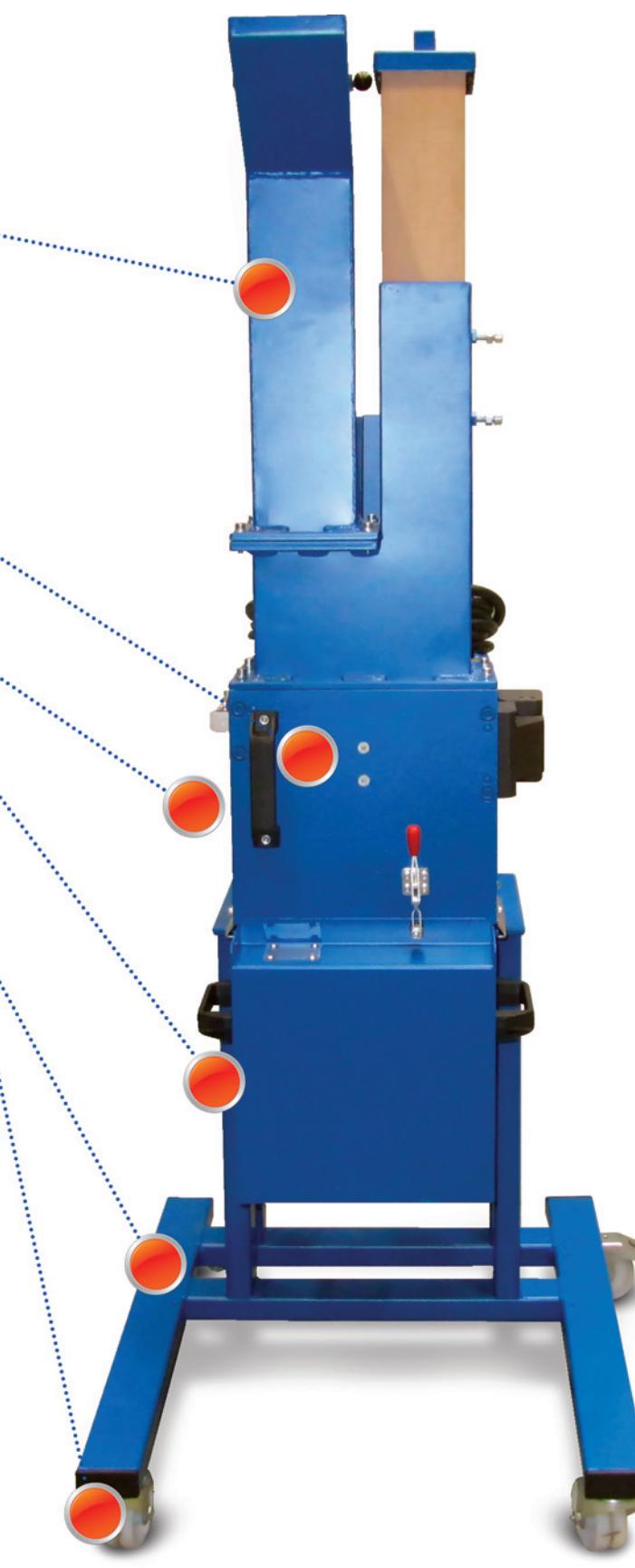
- Massive grinding chamber made from vibration reducing components

- Solid door with safety switch for easy access and cleaning

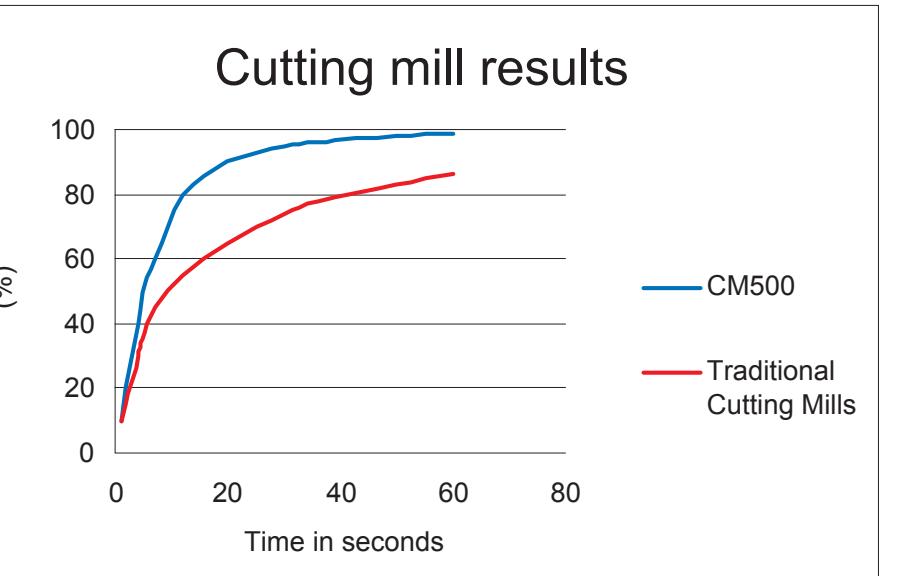
- Solid 30 Liters sample collector with two side handles and a plexi window for sample process observation

- High precision solid steel underframe

- Industrial Castor wheels lockable



CM500 has a small foot print of only 50cm



Graphic: Capacity of the Mill in relation to the size of the bottom sieve and the size of the rotor

### Grinding before / after

Wood samples



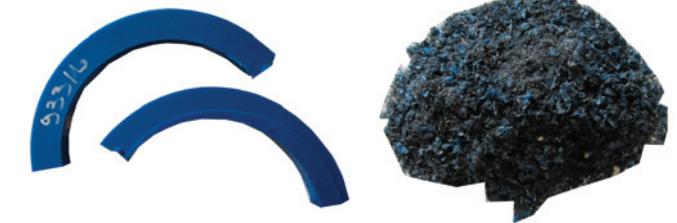
Different secondary fuels such as plastics, paper etc.



Salt such as Iron sulfate



Different plastics



### CM500 options

